

OPERATION WHEN DIRECTLY CONNECTED TO CHIMNEY	HAKA 67/51 Wh	HAKA 67/51 Wih
Tested according to	EN 13229	EN 13229
Nominal heat power / Power absorbed to water	11 / 7,2 kW	11 / 8,1 kW
Efficiency	> 80 %	> 80 %
Consumption of wood	3 kg/h	3 kg/h
Mass flow of flue gas	8 g/s	8 g/s
Average flue gas temperature on the output	202 °C	202 °C
Heat distribution		
fireplace insert	18 %	10 %
door glass (single / double)	- / 17 %	- / 17 %
water	65 %	73 %
Required chimney pressure	12 Pa	12 Pa
Required amount of combustion air	30 m³/h	30 m³/h
Minimum supply air grating cross-section	300 cm²	250 cm²
Minimum outgoing air grating cross-section	350 cm²	300 cm²

WATER EXCHANGER SPECIFICATIONS		
Maximum working pressure	2,5 bar	2,5 bar
Minimum return water temperature	55 °C	55 °C
Water capacity	59 liter	59 liter
Connection input / output	G 1 / G 1	G 1 / G 1

GENERAL TECHNICAL INFORMATION		
Combustion air connection	Ø 125 mm	
Total weight / lining weight	ca. 375 / 78 kg	ca. 383 / 78 kg
Use in non-ventilated accumulation builds according to craft rules	suitable	
Meets values	BlmSchV (Stufe2), 15a BVG	

HAKA 67/51Wh+, 67/51WIh+

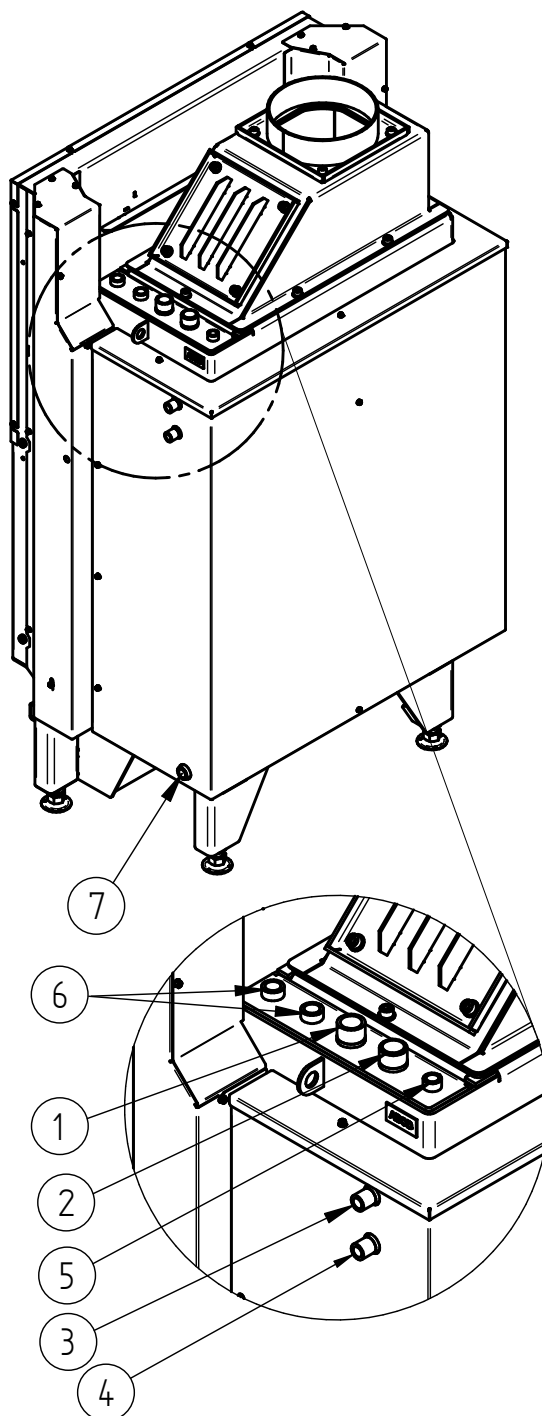
Technical data
Version 01/2018

OPERATION WHEN DIRECTLY CONNECTED TO CHIMNEY	HAKA 67/51 Wh+	HAKA 67/51 WIh+
Tested according to	EN 13229	EN 13229
Nominal heat power / Power absorbed to water	17,6 / 10,5 kW	17,6 / 11,9 kW
Efficiency	> 80 %	> 80 %
Consumption of wood	4,7 kg/h	4,7 kg/h
Mass flow of flue gas	12 g/s	12 g/s
Average flue gas temperature on the output	216 °C	216 °C
Heat distribution		
fireplace insert	20 %	13 %
door glass (single / double)	- / 20 %	- / 20 %
water	60 %	67 %
Required chimney pressure	12 Pa	12 Pa
Required amount of combustion air	50 m³/h	50 m³/h
Minimum supply air grating cross-section	500 cm²	450 cm²
Minimum outgoing air grating cross-section	600 cm²	550 cm²

WATER EXCHANGER SPECIFICATIONS		
Maximum working pressure	2,5 bar	2,5 bar
Minimum return water temperature	55 °C	55 °C
Water capacity	59 liter	59 liter
Connection input / output	G 1 / G 1	G 1 / G 1

GENERAL TECHNICAL INFORMATION		
Combustion air connection	Ø 150 mm	
Total weight / lining weight	ca. 375 / 78 kg	ca. 383 / 78 kg
Use in non-ventilated accumulation builds according to craft rules	suitable	
Meets values	BlmSchV (Stufe2), 15a BVG	

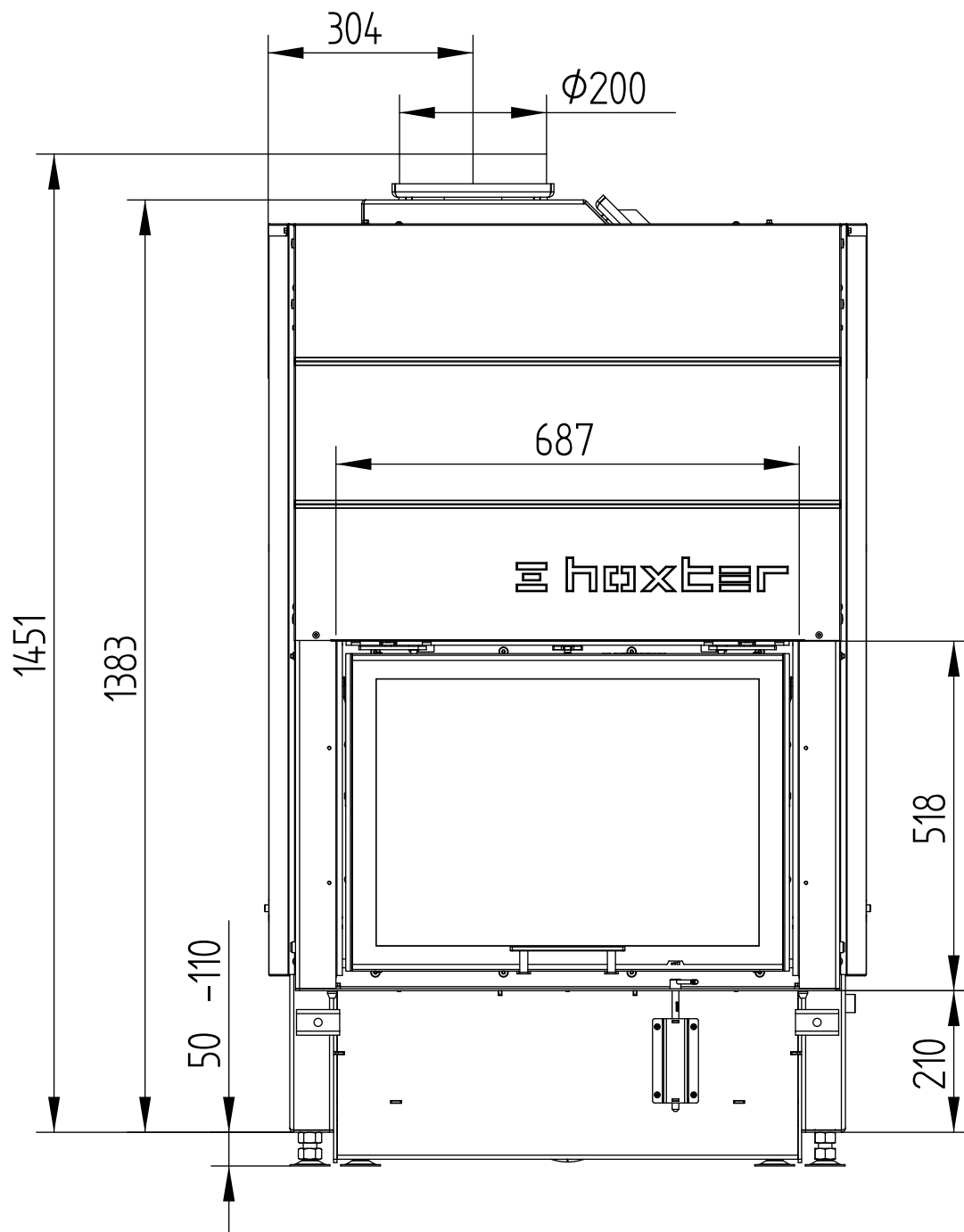
NR.	THREAD SIZE	DESCRIPTION
1	G 1" (AG)	Water supply from heating system - min. 55°C
2	G 1" (AG)	Hot water supply to heating system
3	G 1/2" (AG)	Water supply from the waterlines into the cooling loop
4	G 1/2" (AG)	Discharge of water from the cooling loop into the waste
5	G 3/8" (IG)	Pocket for air vent valve
6	G 1/2" (IG)	Pocket for thermal sensors
7	G 1/2" (IG)	Discharge valve



HAKA 67/51Wh, 67/51Wh+

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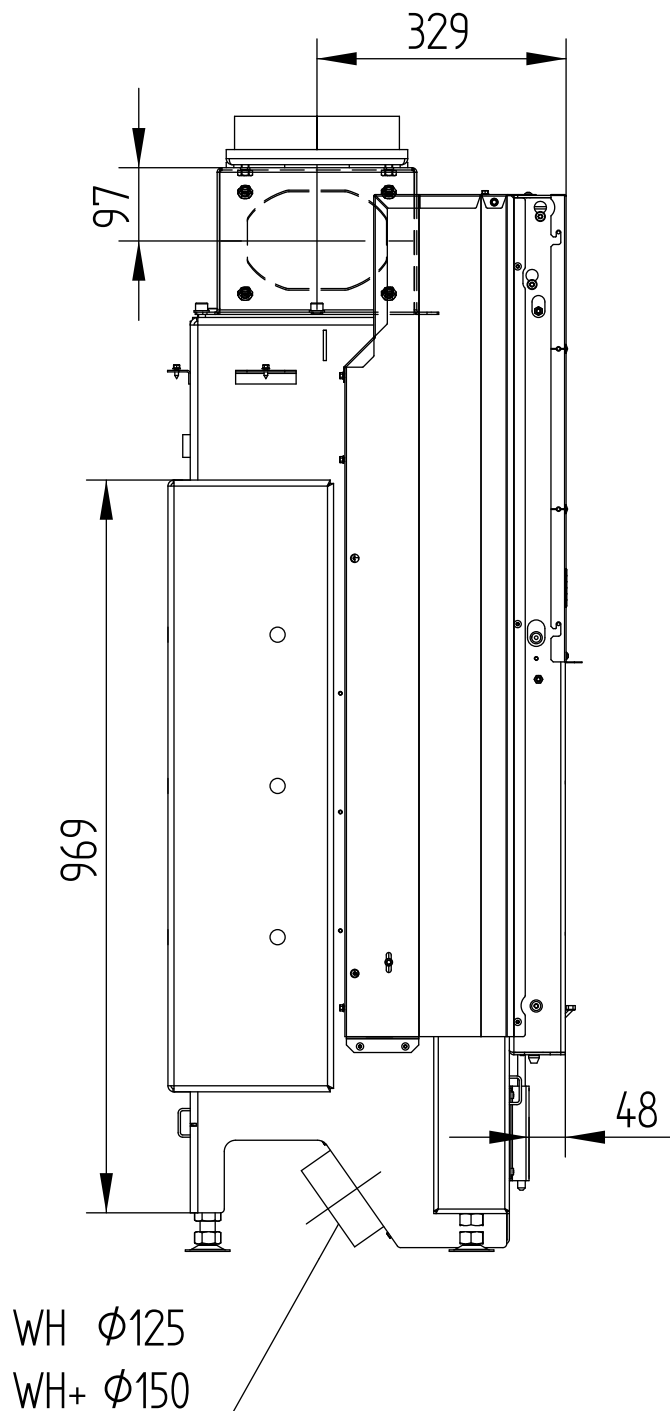
M 1 : 10



HAKA 67/51Wh, 67/51Wh+

Technical data
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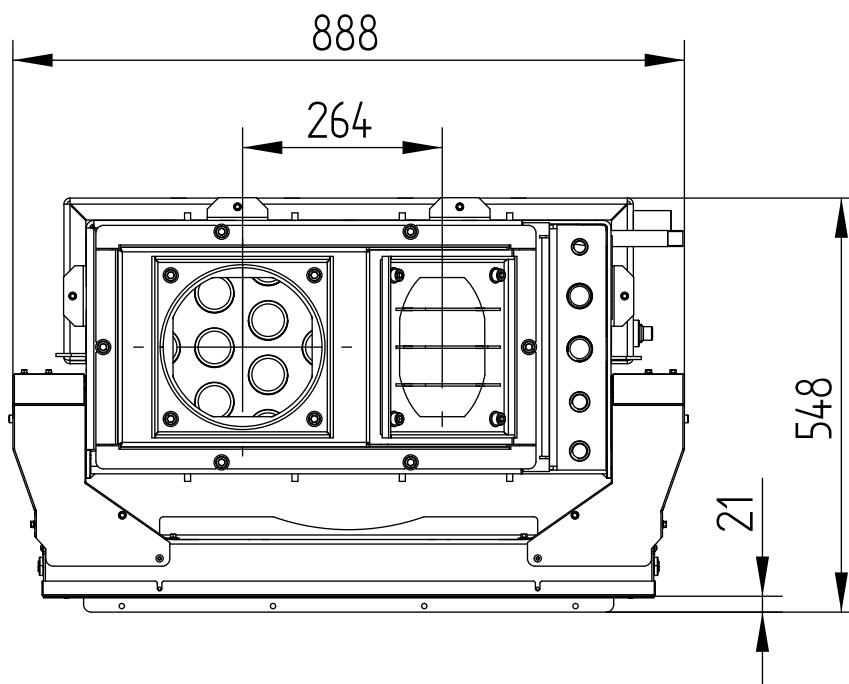
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HAKA 67/51Wh, 67/51Wh+

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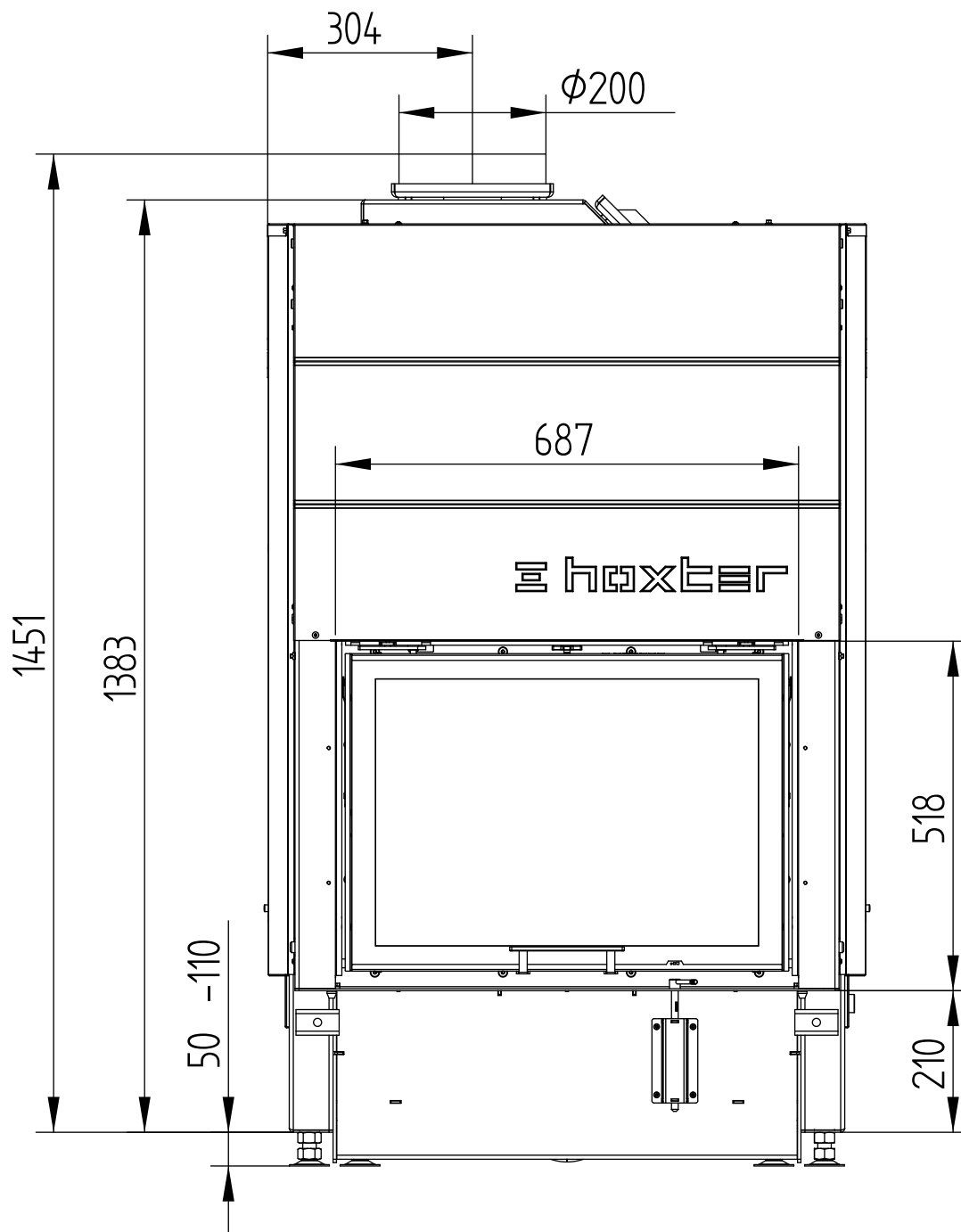
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HAKA 67/51WIh, 67/51WIh+

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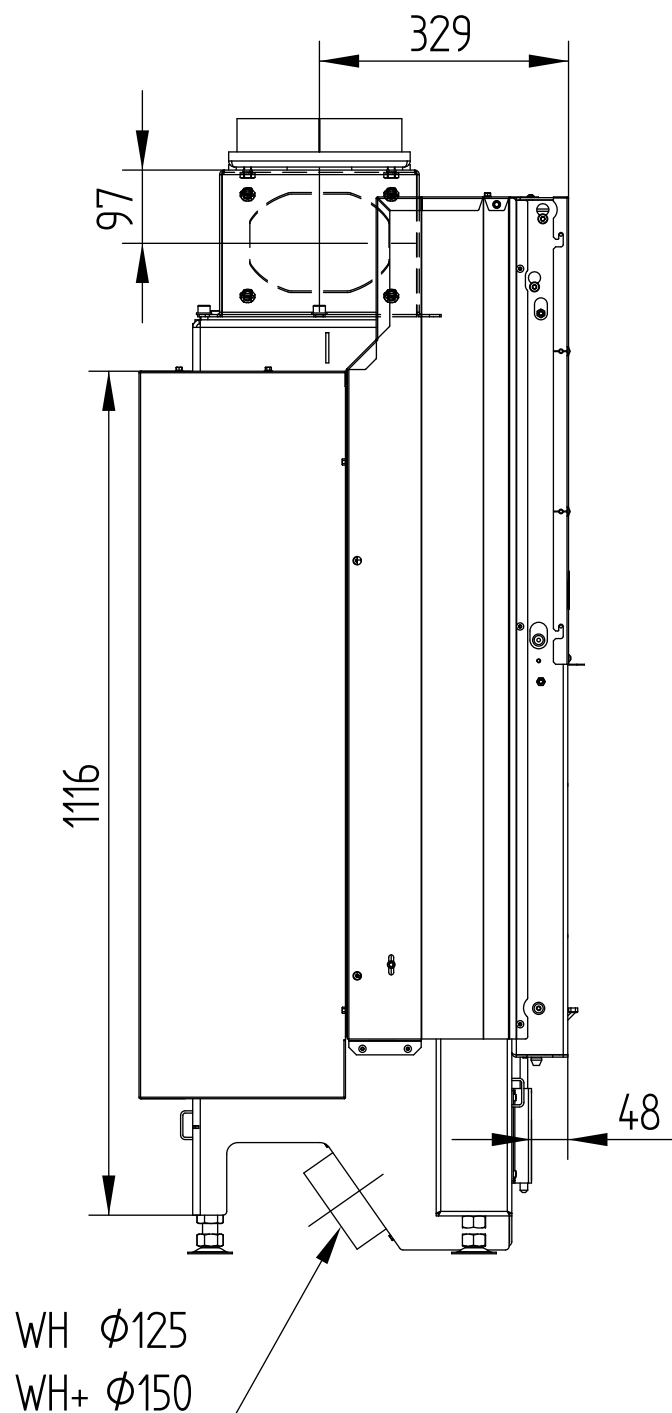
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HAKA 67/51WIh, 67/51WIh+

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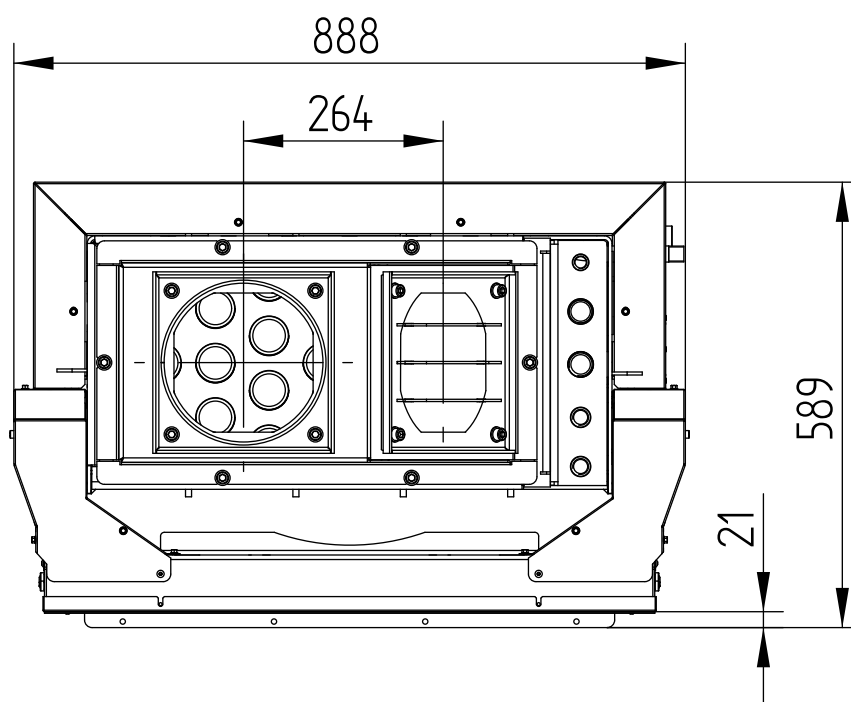
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HAKA 67/51WIh, 67/51WIh+

Technical data
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M 1 : 10

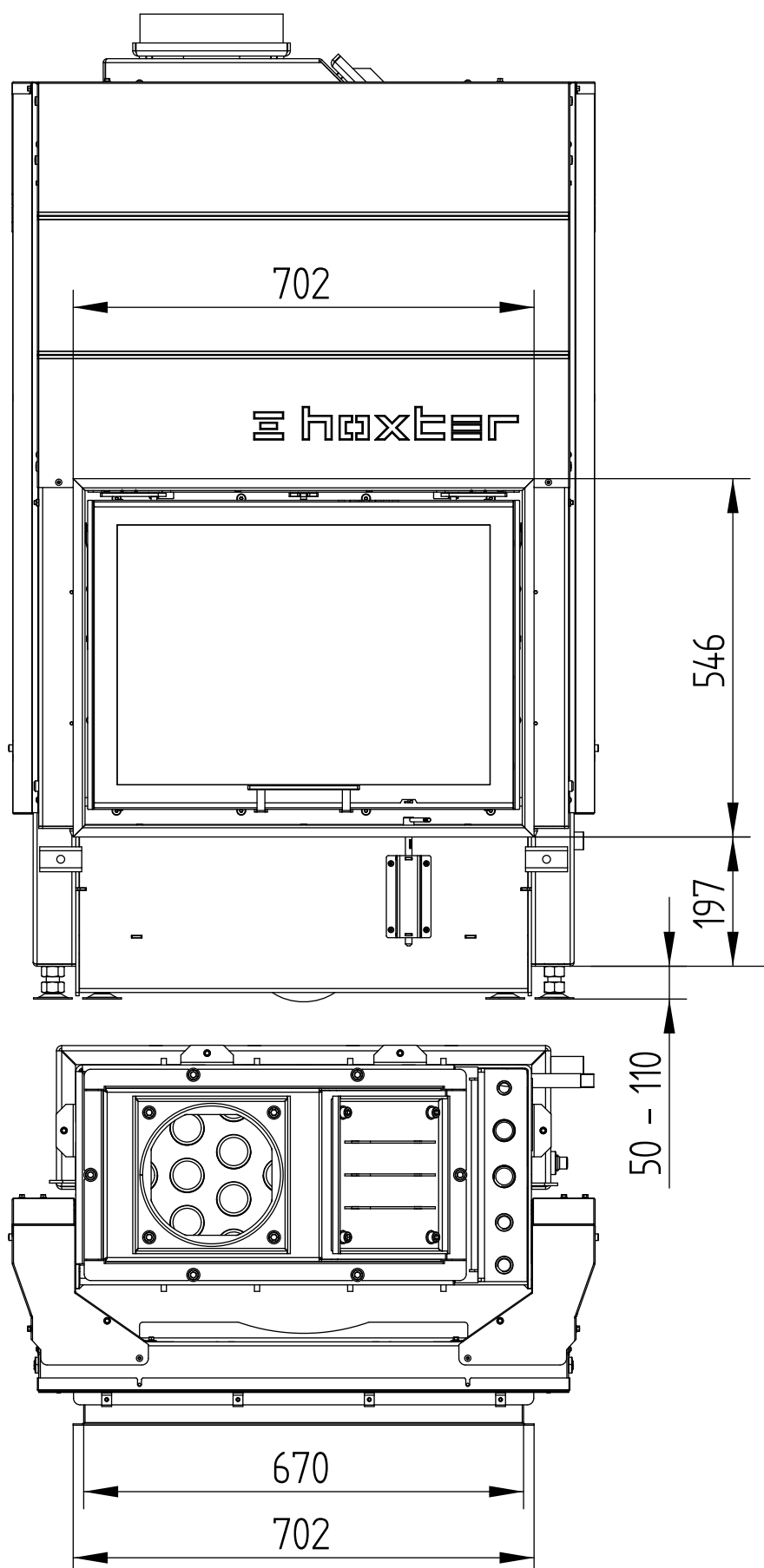


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COVER FRAME 4-SIDED 1 x 90°, 50 mm

M 1 : 10

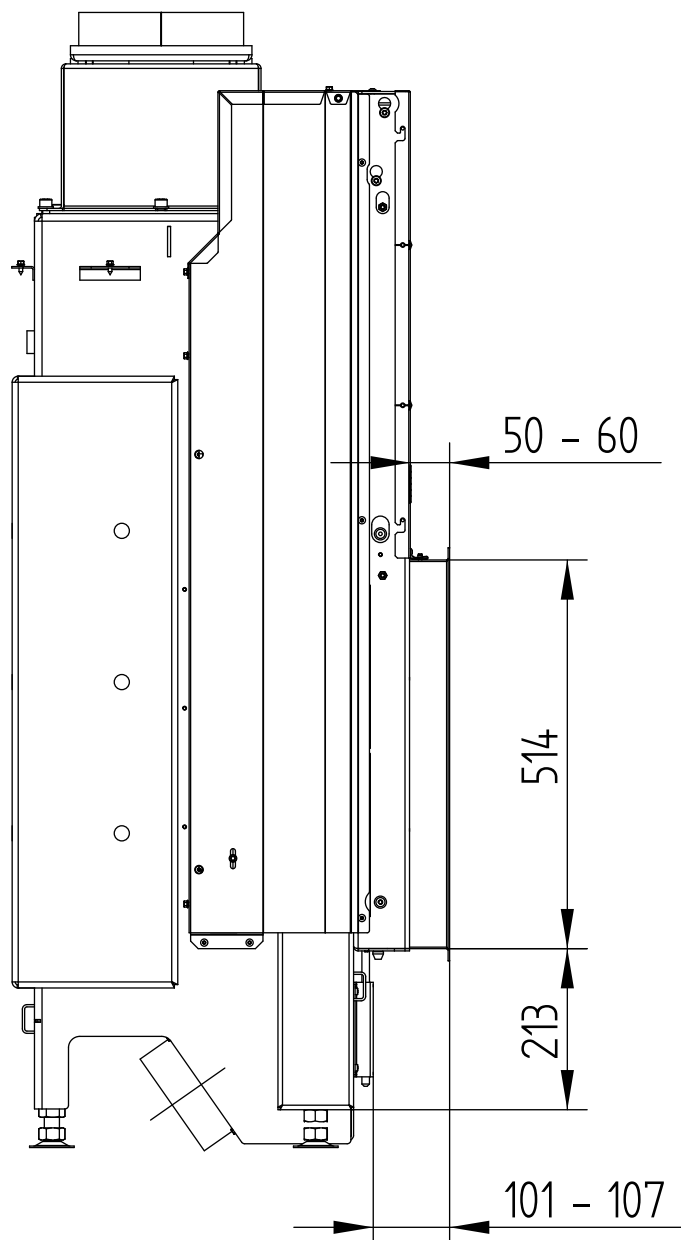


HAKA 67/51Wh

COVER FRAME 4-SIDED 1 x 90°, 50 mm

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Version 01/2018

M 1 : 10

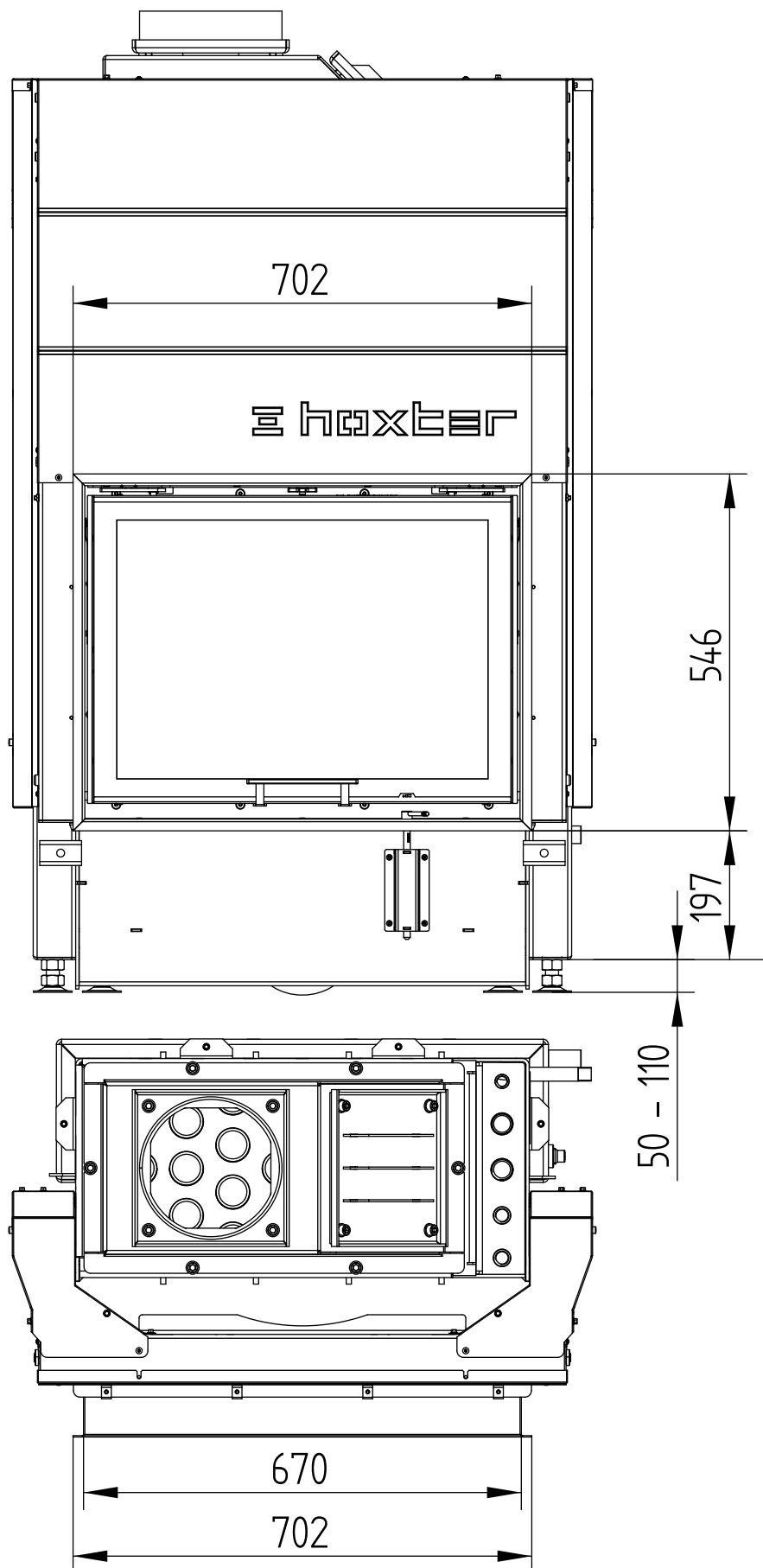


HAKA 67/51Wh

Technical data
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COVER FRAME 4-SIDED 1 x 90°, 80 mm

M 1 : 10

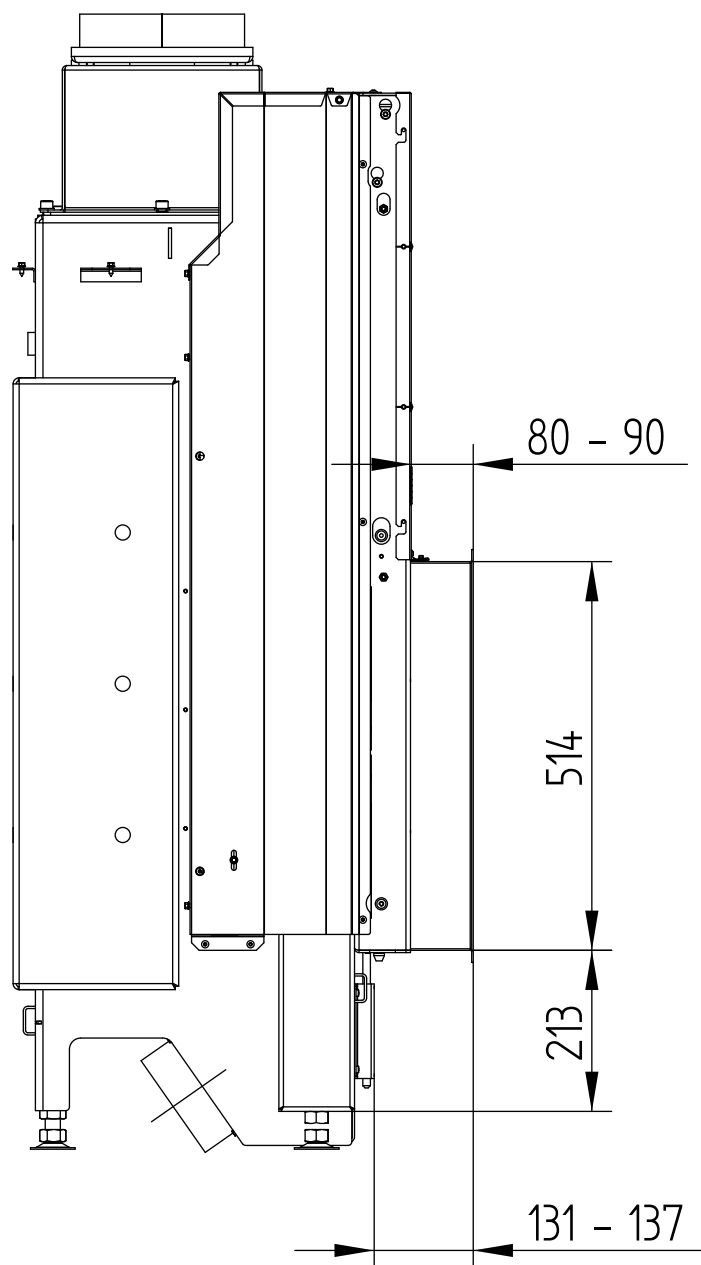


HAKA 67/51Wh

COVER FRAME 4-SIDED 1 x 90°, 80 mm

Technical data
Version 01/2018

M 1 : 10

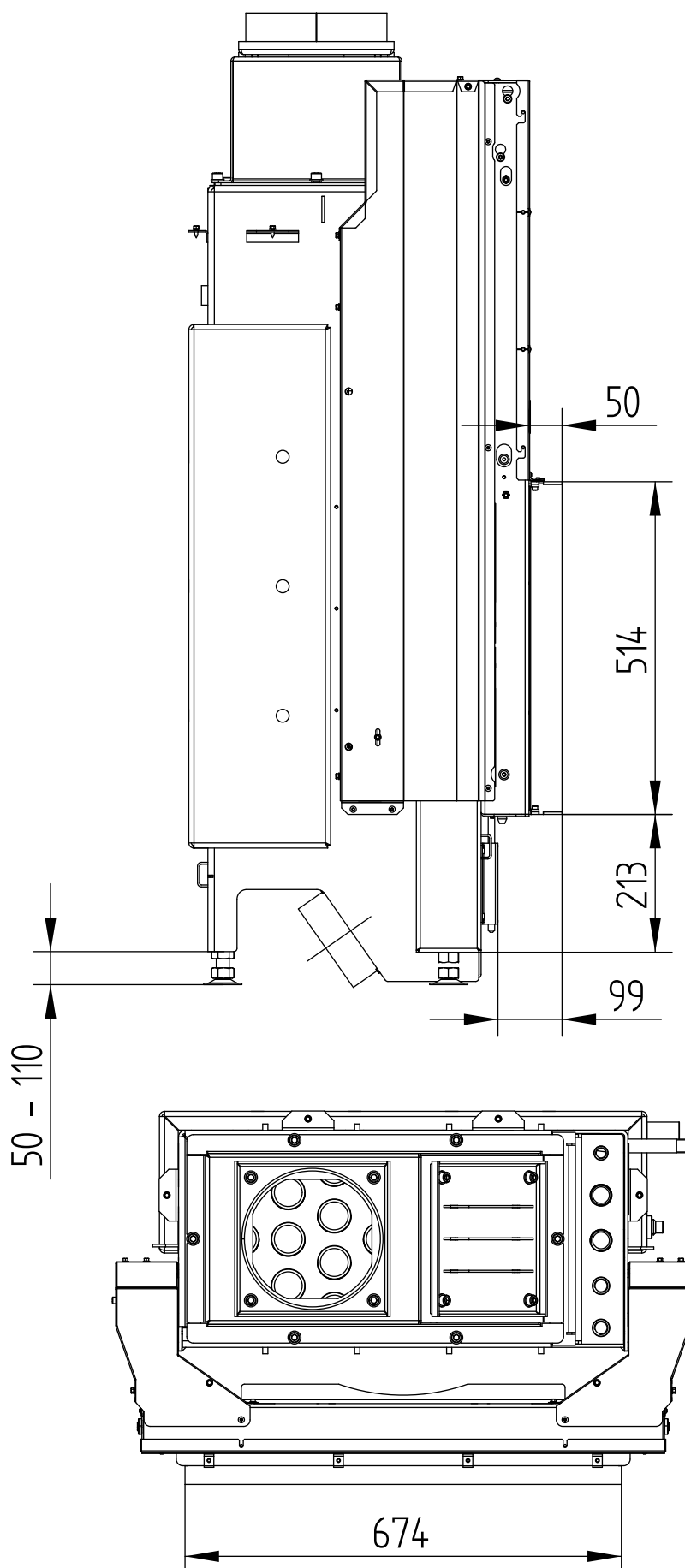


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BUILD-ON FRAME 4-SIDED, 50 mm

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M 1 : 10



HAKA 67/51Wh

BUILD-ON FRAME 4-SIDED, 80 mm

Technical data
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M 1 : 10

